



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Push

D5393-3
Job Sheet 169454



Part No: D5393-3

Job Qty: 12 ea

Part Name: Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/18/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 4 IPP Rev:A New issue JFS 17/01/27 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/15/17	0.00	0.00	Start Up Machining-4		<i>FK- 17-12-14</i>
100	Hardinge	12 pcs		12/18/17	0.00	10.62	Hardinge		<i>FK- 17-12-14</i>
110	QC	12 pcs		12/18/17	0.00	0.00	QC2 Machining-4		<i>FK- 17-12-14</i>
120	QC	12 pcs		12/18/17	0.00	0.00	QC8 Machining-4		<i>DAS</i>
130	QC	12 pcs		12/18/17	0.00	0.00	QC5		<i>38</i>
140	Packaging	12 pcs		12/18/17	0.00	0.00	<i>M</i> Packaging3-2		<i>98</i>
150	QC21-SA	12 Ea		12/18/17	0.00	0.00	<i>av</i> QC21		<i>DAS</i>

Part Op Descriptions: 100 - 1- Turn as per Folio FB523 Rev: _____ & Dwg D5393 Rev: _____ 2- Deburr

21 DEC 19 2017
8-09

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R.500	2	33	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 10:14 AM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tub Machinir Thermoformir Large Fa
Date :	Step #:	QTY Eff

Description Work Order Deviation	

Root Cause						
Environment		No Re-verification		Pressure/Forced		Temperature/C
Design		Operator		Bending		Set-up
Doc/Data		Offset/Setup		Centre Not Concentric		BOM/Route
Equip/Tooling		Supplier		Cracks		Broken/Damage
Handling/Pre		Training		Crimp/Kink/Ripple/Wave		Inspection Inco
Material		Use for Testing		Cuffs		Contaminator
Internal Transport		Poor Information		Crushing		Countersink
Tribal Knowledge		Rushing		Heat Treat		Cut Too Short
LOA		Product Improvement		Wave/Twist in Tube		Instructions Incon
Substation		Process Improvement		Marks/Chatter		Drill Holes
Past Expiry Date		Manufacturing Process				
Misidentified		Past Due		OTHER :		

PART NO:
Revision:
Operation:
Change No:

D5393-3

Start up Op

Mtg Date: 12/14/17
Job No: 169454



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AEROSPACE

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approval

1 By

Supervisor
fication

Coordinator

Wrong
dimensions
or tolerance
fect
Missing
d

Off-set	Finish
Mislabeled	Misread
Fit/Function	Turning Sequence
Misaligned/off center	

